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Metal Locking Service Quarterly Newsletter  
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**New Additions** – In the shop we have added the following machinery:

- Toshiba CNC Horizontal Boring Mill
  - 4 Axis control
  - Integrated rotary table
  - Production capable
- LM6000 Portable 3-Axis Milling Machine
  - 96” of travel
  - 12” diameter cutting head
  - Servo drives for precision finishes



**Toshiba BP13 CNC Horizontal Boring Mill**

In the office we are upgrading our accounting software from MAS 200 to E2. The E2 Shop System from Shoptech is comprehensive manufacturing software that incorporates many different programs that we are currently using for quoting, scheduling, job cost and customer support to name a few.

Our website, [www.castironrepair.com](http://www.castironrepair.com) is currently going through some revisions as well. The current site will continue to feature our cast iron repairs. We are launching [www.portablemachining.com](http://www.portablemachining.com) to highlight our entire field machining services. Each site will better reflect the services that we provide to their respective customers.



**On-site Machining of 50 ton support girders**

**Employee News** - We are proud to announce that Roger Banks, Senior Metal locker, is celebrating his 40<sup>th</sup> year working for us. Over his tenure, he has traveled from Alaska to Africa. He has repaired everything from antique automobile engines to massive 16 cylinder locomotive engines, working in every industry from aggregate to sewer. He has also played an integral role in the training of additional metal lockers. Roger has been married for over 30 years. He has three children and still plays softball for a local church. Thanks Roger for your years of dedication and service!

**Featured Job** - When our customer called with the following challenge, we said “Bring it on!” We used our LM6000, one of the largest portable milling machines available (pictured to the left) for the on-site machining of four 50 ton support girders. When they said outside in 20 degree weather, around the clock, we said “No problem.” Our crew was able to finish the job to the customer’s requirements in time to be home with their families for Christmas.

Let us hear from you – What maintenance tips or stories can you share with us? Submit your tips to [info@castironrepair.com](mailto:info@castironrepair.com). The winner will have their tip featured in our next newsletter and win a prize.

